



DIN EN ISO 3834

ZDH-ZERT GMBH CERTIFIES THAT THE ORGANIZATION



KMH - KAMMANN METALLBAU GMBH
INDUSTRIESTRAÙE 13
D - 27211 BASSUM

IS CERTIFIED TO HAVE PROVIDED EVIDENCE TO THE EXTENT SPECIFIED IN THE ATTACHMENT
THAT THE QUALITY REQUIREMENTS FOR WELDING IN ACCORDANCE WITH

DIN EN ISO 3834-3

ARE FULFILLED.

PERIOD OF VALIDITY FROM 18.07.2018 UNTIL 17.07.2021
CERTIFICATE REGISTRATION NO.: **QMS 0105018-00-01**
Bonn, 28.08.2018

Dipl.-Ing. René Lövenich
Head of Certification Body



ATTACHEMENT TO CERTIFICATE NO.: **QMS 0105018-00-01**

TECHNICAL SPECIFICATION: DIN EN ISO 3834-3:2006-03 – QUALITY REQUIREMENTS FOR THE FUSION WELDING OF METALLIC MATERIALS – PART 3: STANDARD – QUALITY REQUIREMENTS

WELDING PROCESS(ES): 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE

PARAMETERS IN ACCORDANCE WITH DIN EN ISO 4063 141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE ELECTRODE

BASE MATERIALS(S): S235, S275 IN ACCORDANCE WITH EN 10025-2
1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH EN 10088

RESPONSIBLE WELDING SUPERVISOR: HERBERT WOEHL BORN 17.05.1956
WELDING ENGINEER/IWE (DVS/IIW)

REPRESENTATIVE: N.N.

COMMENTS: THIS CERTIFICATE IS ISSUED ON THE BASIS OF THE ASSESSMENT PERFORMED ON 18.07.2018.